



# **DELIVERY FORECAST**

## **DELFOR D97A (AV)**

### **Implementation Guideline**

**Detailed description of DELFOR D97A (AV) message used for EDI  
between ŠKODA AUTO a. s. and suppliers  
within NLK concept**



## Delivery forecast EDIFACT DELFOR

This Implementation Guideline describes the delivery schedule as **delivery forecast**. The delivery forecast has been introduced and sent for the first time as part of launching the New Logistics Concept, NLK.

This message has the same content as previous delivery instructions but contains the following differences:

- BGM+240: New message code 240 = Delivery instruction as distinction from the previous delivery schedule
- SG 18 DTM +10: Dates of the day are pick-up dates.
- SG 20 PAC: This segment group with packaging information does not apply. Only the packaging data sheet is relevant.

### General definitions

DELFOR (AV) is sent for delivery forecast of the Skoda European plants directly from Skoda Auto.

The virtual file name for DELFOR (AV) is:

- DELFORLAV.R3Asid.CS

*sid* = station ID of the supplier/recipient of data

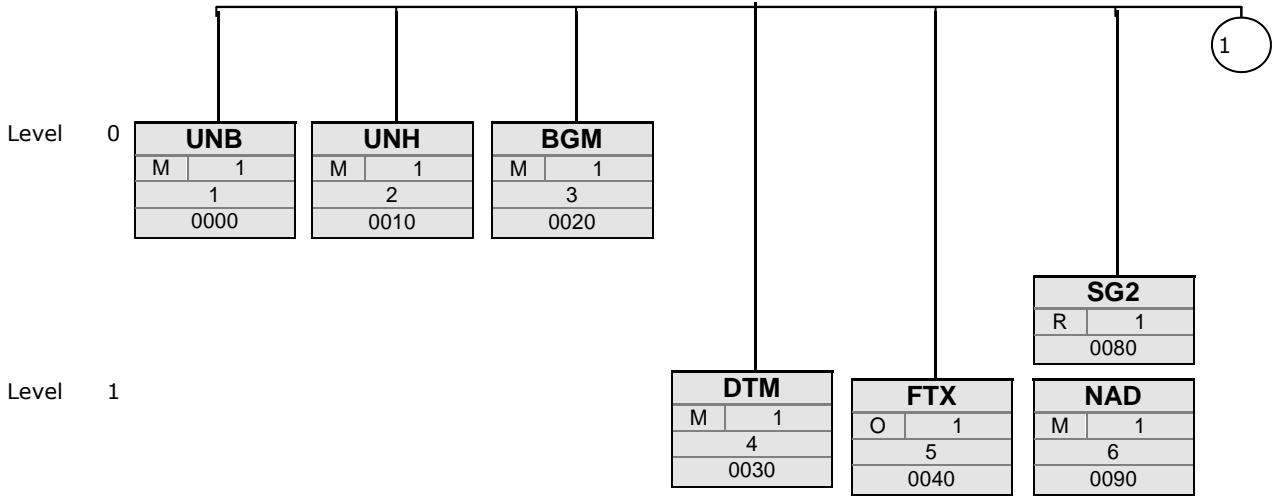
Skoda delivery forecast EDIFACT/DELFOR D97A (AV) has been defined on the basis of ODETTE Subset EDIFACT / DELINS V4 R1.

This document is amended from time to time. The update version can be found on the Internet at:

<http://edi.skoda-auto.cz>



Branching diagram

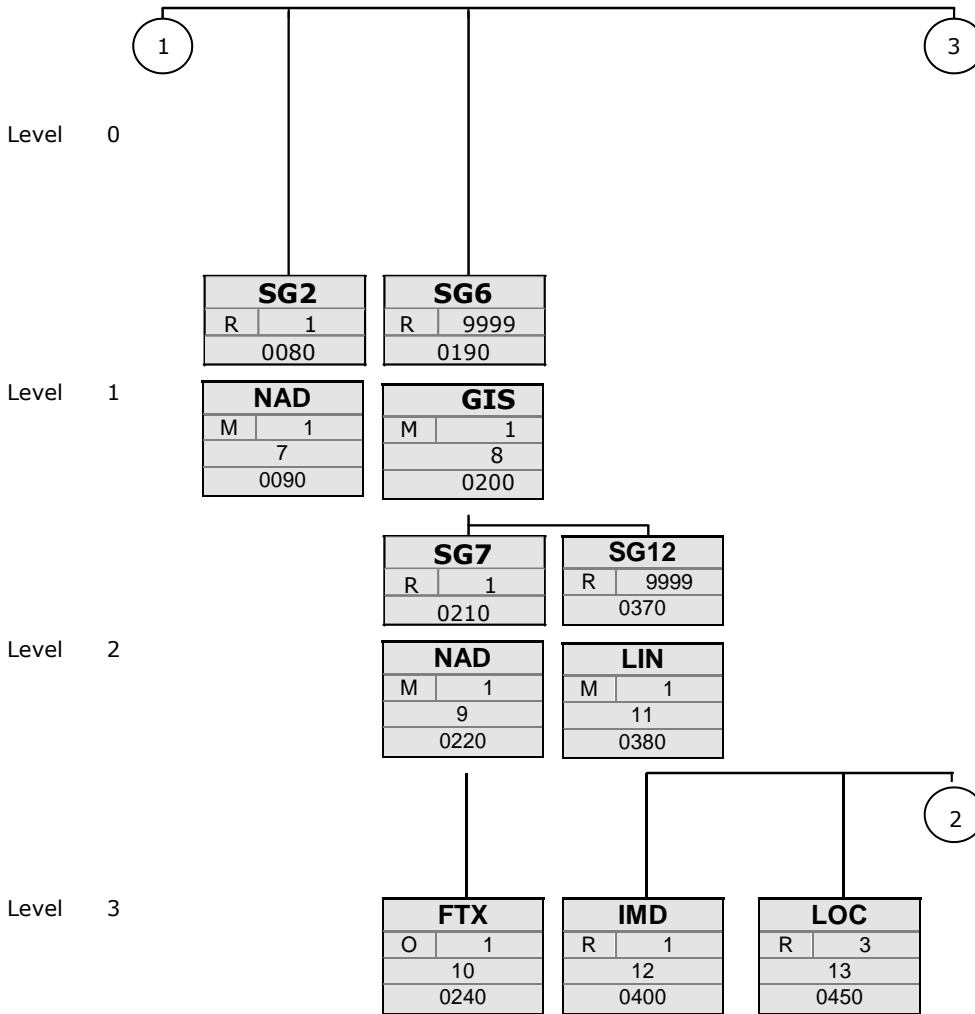


Tag	
St	Rep.
Seg.No.	
Counter	

Tag = Segment-/Group-Identifier  
 St = Status (M=Mandatory, C=Conditional, R=Required, O=Optional, D=Dependent, A=Advised)  
 Rep. = Maximum number of occurrences  
 Seg.No. = Current segment number within IG  
 Counter = Number of the Segments/Groups within UN/EDIFACT Standard



Branching diagram

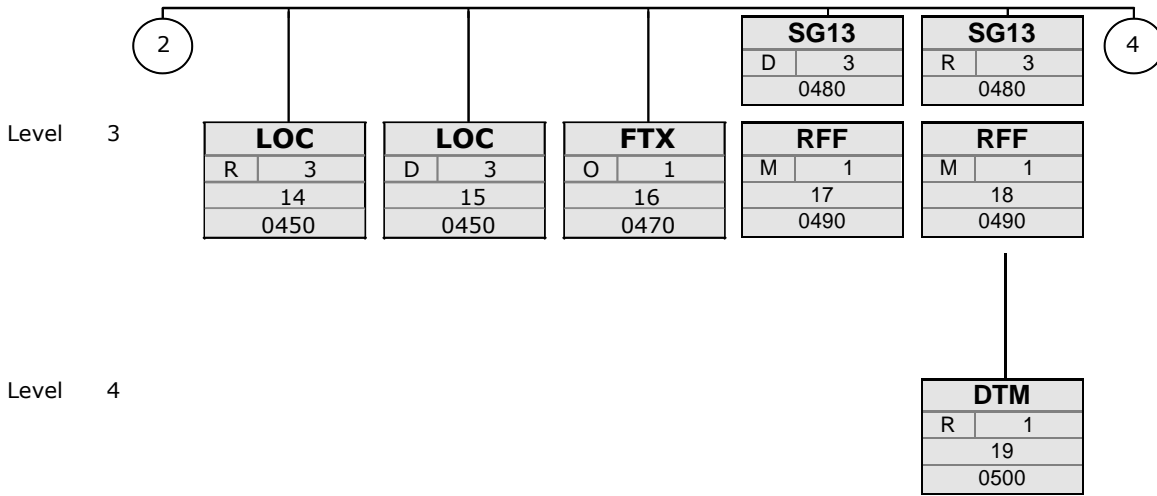


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Counter	

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Branching diagram

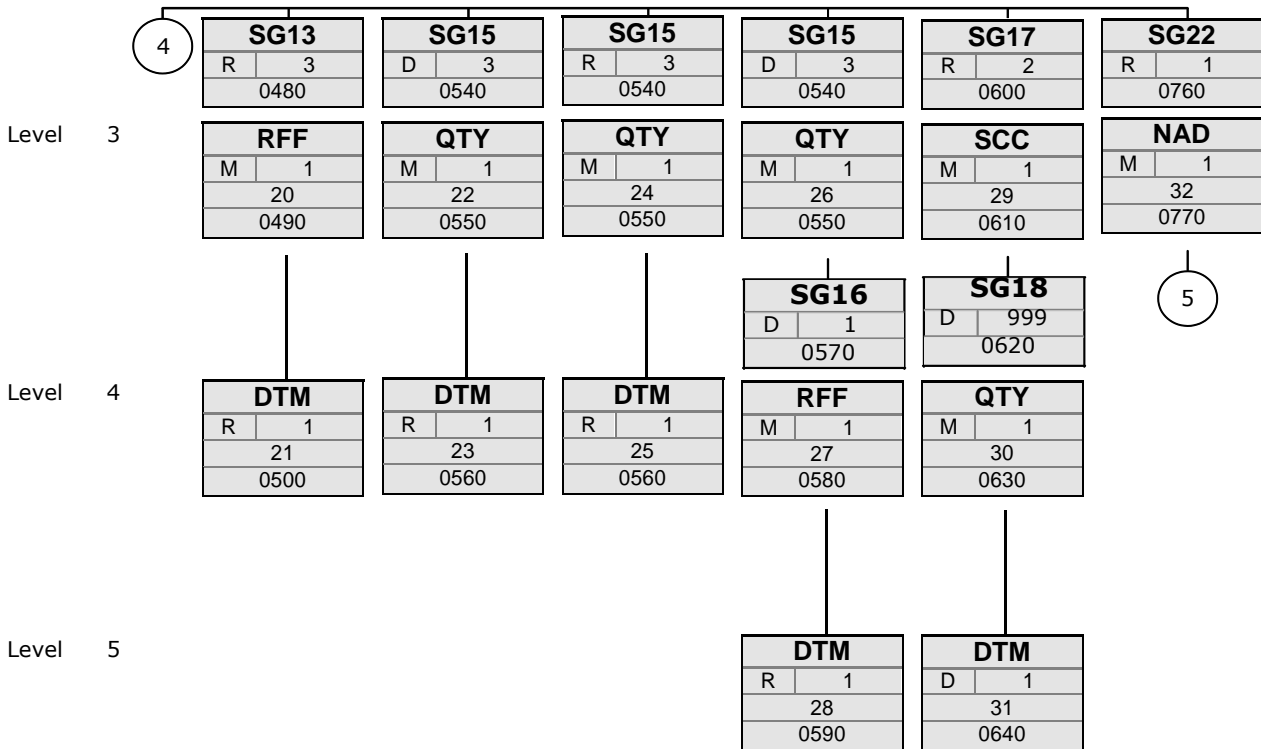


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Branching diagram

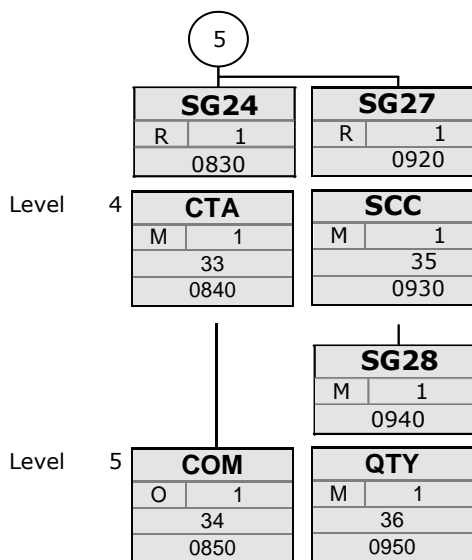


Tag	
St	Rep.
Seg.No.	
Counter	

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**Branching diagram**

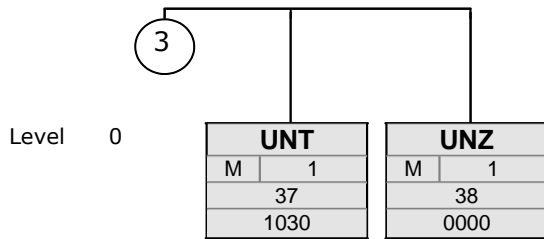


Tag	
St	Rep.
Seg.No.	
Counter	

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**Branching diagram**



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### DELFOR message structure

Tag	No.	St. SA	Max Rep.	Segment description
UNB	1	M	1	INTERCHANGE HEADER <i>Identification of transmission (header segment) once per transmission</i>
UNH	2	M	1	MESSAGE HEADER <i>Identification of message</i>
BGM	3	M	1	BEGINNING OF MESSAGE <i>Header segment of forecast delivery schedule</i>
DTM	4	M	10	DATE/TIME/PERIOD <i>Forecast delivery schedule creation date</i>
FTX	5	C	5	FREE TEXT <i>Message-related free text</i>
SG2		C	99	NAD-SG3-SG4
NAD	6	M	1	NAME AND ADDRESS <i>Customer data</i>
SG2		C	99	NAD-SG3-SG4
NAD	7	M	1	NAME AND ADDRESS <i>Supplier data</i>
SG6		C	9999	GIS-SG7-SG12
GIS	8	M	1	GENERAL INDICATOR <i>Scope of inform., contr. seg. for each goods recipient / unloading point</i>
SG7		C	1	NAD-LOC-FTX-SG8-SG9-SG10-SG11
NAD	9	M	1	NAME AND ADDRESS <i>Data of goods recipient (destination factory)</i>
FTX	10	C	5	FREE TEXT <i>Free text on goods recipient / destination factory</i>
SG12		C	9999	LIN-PIA-IMD-MEA-ALI-GIN-GIR-LOC-DTM-FTX-SG13-SG14-SG15-SG17-SG20-SG22
LIN	11	M	1	LINE ITEM <i>Article data / part number</i>
IMD	12	C	10	ITEM DESCRIPTION <i>Use of article</i>
LOC	13	C	999	PLACE/LOCATION IDENTIFICATION <i>Unloading location at goods recipient</i>
LOC	14	C	999	PLACE/LOCATION IDENTIFICATION <i>Storage location</i>
LOC	15	C	999	PLACE/LOCATION IDENTIFICATION <i>Point of consumption</i>
FTX	16	C	5	FREE TEXT <i>Plain text on article</i>
SG13		C	10	RFF-DTM
RFF	17	M	1	REFERENCE <i>Purchase order number</i>
SG13		C	10	RFF-DTM
RFF	18	M	1	REFERENCE <i>Last forecast delivery schedule number</i>
DTM	19	C	1	DATE/TIME/PERIOD <i>Date of last forecast delivery schedule</i>
SG13		C	10	RFF-DTM
RFF	20	M	1	REFERENCE <i>New forecast delivery schedule</i>



## DELFOR message structure

Tag	No.	St. SA	Max Rep.	Segment description
DTM	21	C	1	DATE/TIME/PERIOD <i>Date of new forecast delivery schedule</i>
SG15		C	10	QTY-DTM-SG16
QTY	22	M	1	QUANTITY <i>Cumulative quantity received at zeroing</i>
DTM	23	C	2	DATE/TIME/PERIOD <i>Date of cumulative quantity received before zeroing</i>
SG15		C	10	QTY-DTM-SG16
QTY	24	M	1	QUANTITY <i>Cum. quantity received – current / cum quantity ordered – curr. in JiT</i>
DTM	25	C	2	DATE/TIME/PERIOD <i>Date for zeroing of cumulative quantity received</i>
SG15		C	10	QTY-DTM-SG16
QTY	26	M	1	QUANTITY <i>Quantity of last goods receipts (SG 15: max. repetition=3 !)</i>
SG16		C	10	RFF-DTM
RFF	27	M	1	REFERENCE <i>Last recorded delivery notes</i>
DTM	28	C	1	DATE/TIME/PERIOD <i>Date of last delivery notes</i>
SG17		C	999	SCC-SG18
SCC	29	M	1	SCHEDULING CONDITIONS <i>Release status indicators 'backlog and immediate requirement'</i>
SG18		C	999	QTY-DTM-SG19
QTY	30	M	1	QUANTITY <i>Release quantities per individual date (day)</i>
DTM	31	C	2	DATE/TIME/PERIOD <i>Individual release date (day)</i>
SG22		C	999	NAD-LOC-FTX-SG23-SG24-SG25-SG27-SG30
NAD	32	M	1	NAME AND ADDRESS <i>Scheduling factory</i>
SG24		C	5	CTA-COM
CTA	33	M	1	CONTACT INFORMATION <i>Details of scheduling employee</i>
COM	34	C	5	COMMUNICATION CONTACT <i>Telephone number of scheduling employee</i>
SG27		M	999	SCC-SG28
SCC	35	M	1	SCHEDULING CONDITIONS <i>DUMMY segment, mandatory in EDIFACT, required by SG 22 (NAD)</i>
SG28		M	999	QTY-DTM-SG29
QTY	36	M	1	QUANTITY <i>DUMMY segment, mandatory in EDIFACT</i>
UNT	37	M	1	MESSAGE TRAILER <i>Final segment of message</i>
UNZ	38	M	1	INTERCHANGE TRAILER <i>Final segment of transmission file</i>



### DELFOR message example

Tag	No.	St. SA	Max Rep.	Segment content
UNB	1	M	1	UNB+UNOA:2+00013000001VW R3A +00942PARTNER-ID+100930:1000+12345++CS'
UNH	2	M	1	UNH+1+DELFOR:D:97A:UN'
BGM	3	M	1	BGM+240+12345'
DTM	4	M	1	DTM+137:20000210:102'
FTX	5	O	1	FTX+AAI+4++TEXT 1:TEXT 2:TEXT 3'
SG2		R	1	
NAD	6	M	1	NAD+BY+SKODA::92'
SG2		R	1	
NAD	6	M	1	NAD+SU+1345670::92'
SG6		R	9999	
GIS	8	M	1	GIS+37'
SG7		R	1	
NAD	9	M	1	NAD+CN+31::92'
FTX	10	O	1	FTX+AAI+4++TEXT 1:TEXT 2:TEXT 3'
SG12		R	9999	
LIN	11	M	1	LIN+++ 1Z6 A00 117 OS VD:IN'
IMD	12	R	1	IMD+C+63+:::AUSPUFFKRUEMMER'
LOC	13	R	3	LOC+11+1089::92'
LOC	14	R	3	LOC+18+AMU::92:SKLAD 15, MISTO 2+ 293 60:16:60:MLADA BOLES LAV+X:92:X'
LOC	15	D	3	LOC+159+01A3-4B004::92'
FTX	16	O	1	FTX+AAI+4++X:X:X'
SG13		D	3	
RFF	17	M	1	RFF+ON:000055'
SG13		R	3	
RFF	18	M	1	RFF+AIF:000000151'
DTM	19	R	1	DTM+242:20101102:102'
SG13		R	3	
RFF	20	M	1	RFF+AAN:000000152'
DTM	21	R	1	DTM+242:20101109:102'
SG15		D	3	
QTY	22	M	1	QTY+72:1234567890:PCE'
DTM	23	R	1	DTM+52:20101105:102'
SG15		R	3	
QTY	24	M	1	QTY+70:1234567890:PCE'
DTM	25	R	1	DTM+51:20101028:102'
SG15		D	3	
QTY	26	M	1	QTY+194:123456789:PCE'
SG16		D	1	
RFF	27	M	1	RFF+AAU:12345678'
DTM	28	R	1	DTM+171:20101105:102'
SG17		R	2	
SCC	29	M	1	SCC+10+P2'
SG18		D	999	
QTY	30	M	1	QTY+113:123456789:PCE'
DTM	31	D	1	DTM+10:20101123:102'
SG22		R	1	
NAD	32	M	1	NAD+OB+31::92'
SG24		R	1	
CTA	33	M	1	CTA+MD+310ED:LENC,ALES'
COM	34	O	1	COM+00420-326-8-17547:TE'



## DELFOR message example

Tag	No.	St. ŠA	Max Rep.	Segment content
SG27		R	1	
SCC	35	M	1	SCC+9'
SG28		M	1	
QTY	36	M	1	QTY+183:0'
UNT	37	M	1	UNT+36+1'
UNZ	38	M	1	UNZ+1+12345'



## Segmenty

No.	Tag	St	Rep.	Level	Name
1	<b>UNB</b>	M	1	0	<b>INTERCHANGE HEADER</b>

		Standard		Implementation		
Tag	Name	St	Format	St	Format	Popis
<b>UNB</b>						
<b>S001</b>	SYNTAX IDENTIFIER	M		M		
<b>0001</b>	Syntax identifier	M	a4	M	a4	<b>UNOA</b> = UN/ECE character set A
<b>0002</b>	Syntax version number	M	n1	M	n1	<b>2</b> = Version 2
<b>S002</b>	INTERCHANGE SENDER	M		M		
<b>0004</b>	Sender identification	M	an..35	M	an..35	<b>00013000001VW R3A</b> Sender's Odette-ID of Škoda Auto (sender) - station R3A (ID contains 6 blanks !)
<b>0007</b>	Partner identification code qualifier	C	an..4	O	an..4	--
<b>0008</b>	Address for reverse routing	C	an..14	C	an..14	--
<b>S003</b>	INTERCHANGE RECIPIENT	M		M		
<b>0010</b>	Recipient identification	M	an..35	M	an..35	Recipient's Odette ID If Odette ID is not applied as identification, the type of identification must be qualified within DE 0007.
<b>0007</b>	Partner identification code qualifier	C	an..4	O	an..4	A qualifier for the recipient identification if Odette ID not used.
<b>0014</b>	Routing address	C	an..14	C	an..14	--
<b>S004</b>	DATE/TIME OF PREPARATION	M		M		
<b>0017</b>	Date of preparation	M	n6	M	n6	Creation date of an interchange YYMMDD
<b>0019</b>	Time of preparation	M	n4	M	n4	Creation time of an interchange HHMM
<b>0020</b>	Interchange control reference	M	an..14	M	an..14	Interchange reference number assigned by sender
<b>S005</b>	RECIPIENT'S REFERENCE PASSWORD	C		N		
<b>0022</b>	Recipient's reference password	M	an..14	N	an..14	--
<b>0025</b>	Recipient's reference/password qualifi	C	an2	N	an2	--
<b>0026</b>	Application reference	C	an..14	R	an..14	<b>CS</b> = Škoda Auto Name of sender company
<b>0029</b>	Processing priority code	C	a1	N	a1	--
<b>0031</b>	Acknowledgement request	C	n1	N	n1	--
<b>0032</b>	Communications agreement ID	C	an..35	N	an..35	--
<b>0035</b>	Test indicator	C	n1	N	n1	--

**Poznámka:**

Jsou použity standardní znaky pro separátory. Segment UNA není přenášen.

**Reference na VDA doporučení:**

Data element 0017 = VDA4905, SA 511, Item 7 'Transmission Date' (n.6)

Data element 0020 = VDA4905, SA 511, Item 6 'New Transmission Number' (n.6)

**Příklad:**

UNB+UNOA:2+00013000001VW R3A+O0942PARTNER-ID+100930:1000+12345++CS'



No.	Tag	St	Rep.	Level	Name
2	<b>UNH</b>	M	1	0	MESSAGE HEADER

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>UNH</b>						
<b>0062</b>	Message reference number	M	an..14	M	an..14	<b>1</b> = vždy (referenční číslo zprávy v rámci přenosu)
<b>S009</b>	MESSAGE IDENTIFIER	M		M		
<b>0065</b>	Message type identifier	M	an..6	M	an..6	<b>DELFOR</b> = delivery instruction
<b>0052</b>	Message type version number	M	an..3	M	an..3	<b>D</b> = Draft version/UN/EDIFACT Directory
<b>0054</b>	Message type release number	M	an..3	M	an..3	<b>97A</b> = Release '1997A'
<b>0051</b>	Controlling agency	M	an..2	M	an..2	<b>UN</b> = Standard EDI UN/ECETRADE/WP.4
<b>0057</b>	Association assigned code	C	an..6	C	an..6	--
<b>0068</b>	Common access reference	C	an..35	C	an..35	--
<b>S010</b>	STATUS OF THE TRANSFER	C		C		
<b>0070</b>	Sequence message transfer number	M	n..2	M	n..2	--
<b>0073</b>	First/last sequence message transfer	C	a1	C	a1	--

Poznámka:

Reference na VDA doporučení:

Příklad:

UNH+1+DELFOR:D:97A:UN'



No.	Tag	St	Rep.	Level	Name
3	<b>BGM</b>	M	1	0	<b>BEGINNING OF MESSAGE</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>BGM</b>						
<b>C002</b>	DOCUMENT/MESSAGE NAME	C		R		<b>240</b> = Delivery forecast see comment
<b>1001</b>	Document/message name, coded	C	an..3	R	an..3	
<b>C106</b>	DOCUMENT/MESSAGE IDENTIFICATION	C		R		
<b>1004</b>	Document/message number	C	an..35	R	an..14	

Comment:

The message description of EDIFACT DELFOR (AV) within NLK concept refers to the delivery forecast only. It is sent with the message code 240.

Reference to VDA recommendation:Example:

BGM+240+12345'



No.	Tag	St	Rep.	Level	Name
4	<b>DTM</b>	M	1	1	DATE/TIME/PERIOD

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>DTM</b>						
<b>C507</b>	DATE/TIME/PERIOD	M		M		
<b>2005</b>	Date/time/period qualifier	M	an..3	M	an..3	<b>137</b> = Document / message date / time
<b>2380</b>	Date/time/period	C	an..35	R	an..35	Creation date of delivery forecast
<b>2379</b>	Date/time/period format qualifier	C	an..3	R	an..3	<b>102</b> = YYYYMMDD

Comment:

Reference to VDA recommendation:

Example:

DTM+137:20000210:102'





No.	Tag	St	Rep.	Level	Name
5	<b>FTX</b>	O	1	1	FREE TEXT

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>FTX</b>						
<b>4451</b>	Text subject qualifier	M	an..3	M	an..3	<b>AAI</b> = General informatik
<b>4453</b>	Text function, coded	C	an..3	R	an..3	<b>4</b> = Text for information only
<b>C107</b>	TEXT REFERENCE	C		N		
<b>4441</b>	Free text identification	M	an..17	M	an..17	
<b>C108</b>	TEXT LITERAL	C				
<b>4440</b>	Free text	M	an..70	M	an..26	Text 1
<b>4440</b>	Free text	M	an..70	O	an..26	Text 2
<b>4440</b>	Free text	M	an..70	O	an..26	Text 3

Comment:

The FTX segment is only sent if a text has been provided for transmission.

Reference to VDA recommendation:Example:

FTX+AAI+4++TEXT 1:TEXT 2:TEXT 3'



No.	Tag	St	Rep.	Level	Name
	<b>SG2</b>	R	1	1	<b>NAD</b>
6	<b>NAD</b>	M	1	1	<b>NAME AND ADDRESS</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>NAD</b>						
<b>3035</b>	Party qualifier	M	an..3	M	an..3	<b>BY</b> = Customer
<b>C082</b>	PARTY IDENTIFICATION	C		R		
<b>3039</b>	Party id. identification number	M	an..35	M	an..9	At VW/Audi/Skoda: The customer number assigned by the supplier to the customer within the VW group is only transmitted if mutually agreed (Code 91). If no customer number has been agreed, an abbreviation for the customer is entered here (Code 92): VW, Audi, Skoda, Seat, Lamborghini, Bentley
<b>1131</b>	Code list qualifier	C	an..3	N		
<b>3055</b>	Code list responsible agency, coded	C	an..3	R	an..3	<b>91</b> = Assigned by vendor or his agents, if agreed <b>92</b> = Assigned by buyer if no customer number agreed

Comment:

This segment is always sent. A customer plant is sent in the NAD segment of the SG 7.

Reference to VDA recommendation:Example:

NAD+BY+SKODA::92'



No.	Tag	St	Rep.	Level	Name
	<b>SG2</b>	R	1	1	<b>NAD</b>
7	<b>NAD</b>	M	1	1	<b>NAME AND ADDRESS</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>NAD</b>						
<b>3035</b>	Party qualifier	M	an..3	M	an..3	<b>SU</b> = Supplier
<b>C082</b>	PARTY IDENTIFICATION	C		R		
<b>3039</b>	Party id. identification number	M	an..35	M	an..9	Supplier number Current format at Škoda: an6 = 5 digits regular number +1 digit index
<b>1131</b>	Code list qualifier	C	an..3	N		
<b>3055</b>	Code list responsible agency, coded	C	an..3	R	an..3	<b>92</b> = Assigned by buyer or his agent

Comment:

This segment is always sent. The extended supplier number of 9 digits (7 digits plus 2 digits index) is not applied at Skoda.

Reference to VDA recommendation:Example:

NAD+SU+134560::92'



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
8	<b>GIS</b>	M	1	1	<b>GENERAL INDICATOR</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>GIS</b>						
<b>C529</b>	PROCESSING INDICATOR	M		M		
<b>7365</b>	Processing indicator, coded	M	an..3	M	an..3	<b>37</b> = Complete call-off
<u>Comment:</u>						
<u>Reference to VDA recommendation:</u>						
<u>Example:</u>						
GIS+37'						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG7</b>	R	1	2	<b>NAD-FTX</b>
9	<b>NAD</b>	M	1	2	<b>NAME AND ADDRESS</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>NAD</b>						
<b>3035</b>	Party qualifier	M	an..3	M	an..3	<b>CN</b> = Ship-to party
<b>C082</b>	PARTY IDENTIFICATION	C		R		
<b>3039</b>	Party id. identification number	M	an..35	M	an..9	Customer plant At Skoda: 2 digits Example: 31 = Plant Mlada Boleslav
<b>1131</b>	Code list qualifier	C	an..3	N		
<b>3055</b>	Code list responsible agency, coded	C	an..3	R	an..3	<b>92</b> = Assigned by buyer or his agent

Comment:

This segment is always sent. The receiving plant is sent in the NAD segment of the SG 7.

Reference to VDA recommendation:Example:

NAD+CN+31::92'



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG7</b>	R	1	2	<b>NAD-FTX</b>
10	<b>FTX</b>	M	1	2	<b>FREE TEXT</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>FTX</b>						
<b>4451</b>	Text subject qualifier	M	an..3	M	an..3	<b>AAI</b> = General informatik
<b>4453</b>	Text function, coded	C	an..3	R	an..3	<b>4</b> = Text for information only
<b>C107</b>	TEXT REFERENCE	C		N		
<b>4441</b>	Free text identification	M	an..17	M	an..17	
<b>C108</b>	TEXT LITERAL	C				
<b>4440</b>	Free text	M	an..70	M	an..26	Text 1
<b>4440</b>	Free text	M	an..70	O	an..26	Text 2
<b>4440</b>	Free text	M	an..70	O	an..26	Text 3

Comment:

The FTX segment is only sent if a text has been provided for transmission.

Reference to VDA recommendation:Example:

FTX+AAI+4++TEXT 1:TEXT 2:TEXT 3'



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
11	<b>LIN</b>	M	1	2	<b>LINE ITEM</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>LIN</b>						
<b>1082</b>	Line item number	C	an..6	N		
<b>1229</b>	Action request/notification, coded	C	an..3	N		
<b>C212</b>	ITEM NUMBER IDENTIFICATION	C		R		
<b>7140</b>	Item number	M	an..35	R	an..22	Part number/item number Transmitted in structured print format including leading blanks, blanks at the end of item number are not transmitted.
<b>7143</b>	Item number type, coded	C	an..3	R	an..3	<b>IN</b> = Customer part number
<u>Comment:</u> Segment Group 12 is always sent.						
<u>Reference to VDA recommendation:</u>						
<u>Example:</u> <a href="#">LIN+++ 1Z6 A00 117 OS VD:IN'</a>						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
12	<b>IMD</b>	R	1	3	<b>ITEM DESCRIPTION</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>IMD</b>						
<b>7077</b>	Item description type, coded	C	an..3	R	an..3	<b>C</b> = code (from a Code list maintained by the Organisation)
<b>7081</b>	Item characteristic, coded	C	an..3	R	an..3	<b>63</b> = Current article / lfd. Serienteil <b>61</b> = New article / Neuer Artikel <b>62</b> = Obsolete article / Entfall <b>66</b> = Current article spares / Ersatzteil <b>26</b> = Ship to line / JiT process <b>79</b> = Other physical description / sonstiges Teil
<b>C273</b>	ITEM DESCRIPTION	C		O		
<b>7009</b>	Item description identification	C	an..17	N		
<b>1131</b>	Code list qualifier	C	an..3	N		
<b>3055</b>	Code list responsible agency, coded	C	an..3	N		
<b>7008</b>	Item description	C	an..35	O	an..35	Item description

Comment:

Reference to VDA recommendation:

Example:

IMD+C+63+:::AUSPUFFKRUEMMER'





No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
13	<b>LOC</b>	R	3	3	<b>PLACE/LOCATION IDENTIFICATION</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>LOC</b>						
<b>3227</b>	Place/location qualifier	M	an..3	M	an..3	<b>11</b> = Place/port of discharge
<b>C517</b>	LOCATION IDENTIFICATION	C		R		
<b>3225</b>	Place/location identification	C	an..25	R	an..5	Place of unloading, coded
<b>1131</b>	Code list qualifier	C	an..3	N		
<b>3055</b>	Code list responsible agency, coded	C	an..3	R	an..3	<b>92</b> = Assigned by buyer or his agent
<u>Comment:</u>						
<u>Reference to VDA recommendation:</u>						
<u>Example:</u>						
LOC+11+10389::92'						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
14	<b>LOC</b>	R	3	3	<b>PLACE/LOCATION IDENTIFICATION</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>LOC</b>						
<b>3227</b>	Place/location qualifier	M	an..3	M	an..3	<b>18</b> = Warehouse
<b>C517</b>	LOCATION IDENTIFICATION	C		R		
<b>3225</b>	Place/location identification	C	an..25	R	an..7	Delivery location, coded
<b>1131</b>	Code list qualifier	C	an..3	N		
<b>3055</b>	Code list responsible agency, coded	C	an..3	R	an..3	<b>92</b> = Assigned by buyer or his agent
<b>3224</b>	Place/location	C	an..70	O	an..70	Delivery location/ Storage location as plain text if data are available. The designation of delivery location is transmitted. For external delivery locations also street and city/town are transmitted.
<b>C519</b>	RELATED LOCATION ONE IDENTIFICATION	C		O		
<b>3223</b>	Related place/location one identification	C	an..25	O	an..25	ZIP code
<b>1131</b>	Code list qualifier	C	an..3	O	an..3	<b>16</b> = ZIP code directory
<b>3055</b>	Code list responsible agency, coded	C	an..3	O	an..3	<b>60</b> = Assigned by the national trade agency
<b>3222</b>	Related place/location	C	an..70	O	an..70	City/town and, if applicable, district
<b>C553</b>	RELATED LOCATION TWO IDENTIFICATION	C		O		
<b>3223</b>	Related place/location two identification	C	an..25	O	an..25	House number
<b>1131</b>	Code list qualifier	C	an..3	N		
<b>3055</b>	Code list responsible agency, coded	C	an..3	O	an..3	<b>92</b> = Assigned by buyer or his agent
<b>3232</b>	Related place/location	C	an..70	O	an..70	Street

Comment:

Receiving location, left-aligned code entry with 3 digits. The place of delivery marks the location (hall / external service provider), where is to be delivered, and covers several receiving locations. The places of delivery have to be printed by the supplier as shipment addresses on the Pick up sheet (VDA 4939). The referred shipment addresses are available for downloading in the closed area of our supplier platform under "Logistik - WebEDI - Infos WebEDI/EDI". The place of delivery is defined and assigned by the Factory Logistics of the respective marque, it is no key term.

At Audi a 4-digit storage location may be added to the 3-digit place of delivery. If so, 3 + 4 digits have to be sent in the despatch advices. 7 print positions should be designed in the shipment papers. If no storage location is assigned, the last 4 digits may be printed as blanks.

Reference to VDA recommendation:

Example:

LOC+18+AMU::92:SKLAD 15, MISTO 2+293 60:16:60:MLADA BOLESLAV+X::92:X'



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
15	<b>LOC</b>	D	3	3	<b>PLACE/LOCATION IDENTIFICATION</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>LOC</b>						
<b>3227</b>	Place/location qualifier	M	an..3	M	an..3	<b>159</b> = Additional internal destination
<b>C517</b>	LOCATION IDENTIFICATION	C		R		
<b>3225</b>	Place/location identification	C	an..25	R	an..5	Point of consumption, coded
<b>1131</b>	Code list qualifier	C	an..3	N		
<b>3055</b>	Code list responsible agency, coded	C	an..3	R	an..3	<b>92</b> = Assigned by buyer or his agent

Comment:

The LOC segment (trigger SG 12) with point of consumption is transmitted in the call-offs by Audi, currently not by VW. The point of consumption is defined and assigned by the plant logistics of the respective brand. The consumption point marks a specific, a part firmly assigned stock location; it is complementary information to the part number with unloading point and no key term. The consumption point will transfer at present only application-dependently for Audi/Neckarsulm and Audi/Gyoer.

Reference to VDA recommendation:

Example:

LOC+159+01A3-4B004::92'



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
16	<b>FTX</b>	M	1	2	<b>FREE TEXT</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>FTX</b>						
<b>4451</b>	Text subject qualifier	M	an..3	M	an..3	<b>AAI</b> = General informatik
<b>4453</b>	Text function, coded	C	an..3	R	an..3	<b>4</b> = Text for information only
<b>C107</b>	TEXT REFERENCE	C		N		
<b>4441</b>	Free text identification	M	an..17	M	an..17	
<b>C108</b>	TEXT LITERAL	C				
<b>4440</b>	Free text	M	an..70	M	an..26	Text 1
<b>4440</b>	Free text	M	an..70	O	an..26	Text 2
<b>4440</b>	Free text	M	an..70	O	an..26	Text 3

Comment:

The FTX segment is only sent if a text has been provided for transmission.

Reference to VDA recommendation:Example:

FTX+AAI+4++TEXT 1:TEXT 2:TEXT 3'



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
	<b>SG13</b>	D	3	3	<b>RFF</b>
17	<b>RFF</b>	M	1	3	<b>REFERENCE</b>

Tag	Name	St	Format	St	Format	Popis
<b>RFF</b>						
<b>C517</b>	REFERENCE	M		M		
<b>1131</b>	Reference qualifier	M	an..3	M	an..3	<b>ON</b> = Order No.
<b>1154</b>	Reference number	C	an..35	R	an..12	Order number
<u>Comment:</u> The order number is a key identifier for material disposition.						
<u>Reference to VDA recommendation:</u>						
<u>Example:</u> RFF+ON:000055'						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
	<b>SG13</b>	R	3	3	<b>RFF-DTM</b>
18	<b>RFF</b>	M	1	3	<b>REFERENCE</b>

Tag	Name	St	Format	St	Format	Popis
<b>RFF</b>						
<b>C517</b>	REFERENCE	M		M		
<b>1131</b>	Reference qualifier	M	an..3	M	an..3	<b>AIF</b> = Delivery instruction number old
<b>1154</b>	Reference number	C	an..35	R	n..9	Delivery forecast previous number

Comment:

The RFF segment (Trigger SG 13) with the last delivery forecast previous number and the associated DTM segment is always transmitted.

Reference to VDA recommendation:

Example:

RFF+AIF:000000151'



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	GIS-SG7-SG12
	<b>SG12</b>	R	9999	2	LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22
	<b>SG13</b>	R	3	3	RFF-DTM
19	<b>RFF</b>	M	1	3	DATE/TIME/PERIOD

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>DTM</b>						
<b>C507</b>	DATE/TIME/PERIOD	M		M		
<b>2005</b>	Date/time/period qualifier	M	an..3	M	an..3	<b>242</b> = Creation date / time of document
<b>2380</b>	Date/time/period	C	an..35	R	an..35	Creation date of delivery forecast old
<b>2379</b>	Date/time/period format qualifier	C	an..3	R	an..3	<b>102</b> = YYYYMMDD
<u>Comment:</u>						
Reference to VDA recommendation:						
<u>Example:</u>						
DTM+242:20101102:102'						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
	<b>SG13</b>	R	3	3	<b>RFF-DTM</b>
20	<b>RFF</b>	M	1	3	<b>REFERENCE</b>

Tag	Name	St	Format	St	Format	Popis
<b>RFF</b>						
<b>C517</b>	REFERENCE	M		M		
<b>1131</b>	Reference qualifier	M	an..3	M	an..3	<b>AAN</b> = Delivery instruction number new
<b>1154</b>	Reference number	C	an..35	R	n..9	Delivery forecast number

Comment:

The RFF segment (Trigger SG 13) with the new delivery forecast number and the associated DTM segment is always transmitted.

Reference to VDA recommendation:

Example:

RFF+AAN:000000152'





No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	GIS-SG7-SG12
	<b>SG12</b>	R	9999	2	LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22
	<b>SG13</b>	R	3	3	RFF-DTM
21	<b>DTM</b>	M	1	4	DATE/TIME/PERIOD

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>DTM</b>						
<b>C507</b>	DATE/TIME/PERIOD	M		M		
<b>2005</b>	Date/time/period qualifier	M	an..3	M	an..3	<b>242</b> = Creation date / time of document
<b>2380</b>	Date/time/period	C	an..35	R	an..35	Creation date of delivery forecast new
<b>2379</b>	Date/time/period format qualifier	C	an..3	R	an..3	<b>102</b> = YYYYMMDD <b>203</b> = YYYYMMDDhhmm
<u>Comment:</u>						
<u>Reference to VDA recommendation:</u>						
<u>Example:</u>						
DTM+242:20101109:102'						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	GIS-SG7-SG12
	<b>SG12</b>	R	9999	2	LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22
	<b>SG15</b>	D	3	3	QTY-DTM
22	<b>QTY</b>	M	1	3	QUANTITY

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>QTY</b>						
<b>C186</b>	QUANTITY DETAILS	M		M		
<b>6063</b>	Quantity qualifier	M	an..3	M	an..3	<b>72</b> = Cumulative quantity received end of prior year
<b>6060</b>	Quantity	M	n..15	M	n..10	Cumulative received/ordered quantity at zero position
<b>6411</b>	Measure unit qualifier	C	an..3	R	an..3	<b>PCE</b> = piece <b>KGM</b> = kilogram <b>LTR</b> = liter <b>MTR</b> = meter <b>MTK</b> = square meter <b>MTQ</b> = cubic meter <b>SET</b> = set
<p><u>Comment:</u> For serial production SG15 is always transferred.</p> <p><u>Reference to VDA recommendation:</u></p> <p><u>Example:</u> QTY+72:1234567890:PCE'</p>						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	GIS-SG7-SG12
	<b>SG12</b>	R	9999	2	LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22
	<b>SG15</b>	D	3	3	QTY-DTM
23	<b>DTM</b>	M	1	4	DATE/TIME/PERIOD

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>DTM</b>						
<b>C507</b>	DATE/TIME/PERIOD	M		M		
<b>2005</b>	Date/time/period qualifier	M	an..3	M	an..3	<b>52</b> = Cumulative quantity end date
<b>2380</b>	Date/time/period	C	an..35	R	an..35	Last Date for accumulation of delivery quantities
<b>2379</b>	Date/time/period format qualifier	C	an..3	R	an..3	<b>102</b> = YYYYMMDD
<u>Comment:</u> For serial production SG15 is always transferred.						
<u>Reference to VDA recommendation:</u>						
<u>Example:</u> DTM+52:20101105:102'						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	GIS-SG7-SG12
	<b>SG12</b>	R	9999	2	LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22
	<b>SG15</b>	R	3	3	QTY-DTM
24	<b>QTY</b>	M	1	3	QUANTITY

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>QTY</b>						
<b>C186</b>	QUANTITY DETAILS	M		M		
<b>6063</b>	Quantity qualifier	M	an..3	M	an..3	<b>70</b> = Cumulative quantity received
<b>6060</b>	Quantity	M	n..15	M	n..10	Cumulative quantity received at zero position
<b>6411</b>	Measure unit qualifier	C	an..3	R	an..3	<b>PCE</b> = piece <b>KGM</b> = kilogram <b>LTR</b> = liter <b>MTR</b> = meter <b>MTK</b> = square meter <b>MTQ</b> = cubic meter <b>SET</b> = set

Comment:

The QTY segment is sent with the cumulative received quantity. The cumulative received quantity contains all deliveries booked - positively and negatively (in the case of material returned) from the "date zero position cumulative received quantity" until the demand calculation for the current delivery instruction, with minus sign if necessary.

Reference to VDA recommendation:Example:

QTY+70:1234567890:PCE'



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	GIS-SG7-SG12
	<b>SG12</b>	R	9999	2	LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22
	<b>SG15</b>	R	3	3	QTY-DTM
25	<b>DTM</b>	R	1	4	DATE/TIME/PERIOD

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>DTM</b>						
<b>C507</b>	DATE/TIME/PERIOD	M		M		
<b>2005</b>	Date/time/period qualifier	M	an..3	M	an..3	<b>51</b> = Cumulative quantity start date
<b>2380</b>	Date/time/period	C	an..35	R	an..35	First Date for accumulation of delivery quantities
<b>2379</b>	Date/time/period format qualifier	C	an..3	R	an..3	<b>102</b> = YYYYMMDD
<u>Comment:</u> For serial production SG15 is always transferred.						
<u>Reference to VDA recommendation:</u>						
<u>Example:</u> DTM+51:20101028:102'						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	GIS-SG7-SG12
	<b>SG12</b>	R	9999	2	LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22
	<b>SG15</b>	R	3	3	QTY-SG16
26	<b>QTY</b>	M	1	3	QUANTITY

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>QTY</b>						
<b>C186</b>	QUANTITY DETAILS	M		M		
<b>6063</b>	Quantity qualifier	M	an..3	M	an..3	<b>194</b> = Received and accepted
<b>6060</b>	Quantity	M	n..15	M	n..10	Received and accepted quantity
<b>6411</b>	Measure unit qualifier	C	an..3	R	an..3	<b>PCE</b> = piece <b>KGM</b> = kilogram <b>LTR</b> = liter <b>MTR</b> = meter <b>MTK</b> = square meter <b>MTQ</b> = cubic meter <b>SET</b> = set

Comment:

The last three (maximum) recorded goods receipts (QTY segment (trigger SG 18) with recorded quantity/RFF with delivery note number/ DTM with delivery note date).No data are transmitted with the first delivery forecast.

Reference to VDA recommendation:Example:

QTY+194:1234567890:PCE'



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	GIS-SG7-SG12
	<b>SG12</b>	R	9999	2	LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22
	<b>SG15</b>	D	3	3	QTY-SG16
	<b>SG16</b>	D	1	4	RFF-DTM
27	<b>RFF</b>	M	1	4	REFERENCE

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>RFF</b>						
<b>C517</b>	REFERENCE	M		M		
<b>1131</b>	Reference qualifier	M	an..3	M	an..3	<b>AAU</b> = Delivery note number
<b>1154</b>	Reference number	C	an..35	R	n8	Numbers of last recorded delivery notes of this item
<u>Comment:</u>						
<u>Reference to VDA recommendation:</u>						
<u>Example:</u> RFF+AAU:12345678'						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	GIS-SG7-SG12
	<b>SG12</b>	R	9999	2	LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22
	<b>SG15</b>	D	3	3	QTY-SG16
	<b>SG16</b>	D	1	4	RFF-DTM
28	<b>DTM</b>	R	1	5	DATE/TIME/PERIOD

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>DTM</b>						
<b>C507</b>	DATE/TIME/PERIOD	M		M		
<b>2005</b>	Date/time/period qualifier	M	an..3	M	an..3	<b>171</b> = Reference date/time
<b>2380</b>	Date/time/period	C	an..35	R	an..35	Date of delivery note
<b>2379</b>	Date/time/period format qualifier	C	an..3	R	an..3	<b>102</b> = YYYYMMDD
<p><u>Comment:</u> For serial production SG15 is always transferred.</p> <p><u>Reference to VDA recommendation:</u></p> <p><u>Example:</u> DTM+171:20101105:102'</p>						





No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
	<b>SG17</b>	R	2	3	<b>SCC-SG18</b>
29	<b>SCC</b>	M	1	3	<b>SCHEDULING CONDITIONS</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>SCC</b>						
<b>4017</b>	Delivery plan status indicator, coded	M	an..3	M	an..3	<b>4</b> = Delivery forecast <b>9</b> = User defined. With code 9 no further release information on the item follows, the demand is "0". <b>10</b> = Immediate delivery
<b>4493</b>	Delivery requirements, coded	C	an..35	R	an..3	<b>DD</b> = Delivery on time <b>P1</b> = No delivery <b>P2</b> = Ship as soon as possible
<p><u>Comment:</u>  The SCC segment (Trigger SG 17) is always sent:  =&gt; Delivery instruction status 10 (= Immediate) and associated QTY and DTM segments are only transmitted in the standard call-off and only if there is an immediate demand and/or shortfall.  =&gt; Delivery instruction status 4 (= Planning/forecast) and associated QTY and DTM segments are sent for the detected demand  =&gt; Delivery instruction status 9 (= user defined) without associated QTY and DTM segments is only sent for zero demand (e.g. after change/discontinuation of an item number). This option is an alternative for the SCC segment with the scheduling agreement status 4 and 10, both options never occur simultaneously.</p> <p><u>Reference to VDA recommendation:</u></p> <p><u>Example:</u>  SCC+10+P2'</p>						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	GIS-SG7-SG12
	<b>SG12</b>	R	9999	2	LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22
	<b>SG17</b>	R	2	3	SCC-SG18
	<b>SG18</b>	D	999	4	QTY-DTM
30	<b>QTY</b>	M	1	4	QUANTITY

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>QTY</b>						
<b>C186</b>	QUANTITY DETAILS	M		M		
<b>6063</b>	Quantity qualifier	M	an..3	M	an..3	<b>83</b> = Released quantity shortfall <b>84</b> = Released quantity immediate demand <b>113</b> = Quantity to be delivered from/to <b>50</b> = Disposition undetermined quantity
<b>6060</b>	Quantity	M	n..15	M	n..10	Required quantity
<b>6411</b>	Measure unit qualifier	C	an..3	R	an..3	<b>PCE</b> = piece <b>KGM</b> = kilogram <b>LTR</b> = liter <b>MTR</b> = meter <b>MTK</b> = square meter <b>MTQ</b> = cubic meter <b>SET</b> = set

Comment:

This QTY segment is always sent, unless there is no demand (DE4017 = 9).

Reference to VDA recommendation:Example:

QTY+113:1234567890:PCE'



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
	<b>SG17</b>	R	2	3	<b>SCC-SG18</b>
	<b>SG18</b>	D	999	4	<b>QTY-DTM</b>
31	<b>DTM</b>	D	1	5	<b>DATE/TIME/PERIOD</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>DTM</b>						
<b>C507</b>	DATE/TIME/PERIOD	M		M		
<b>2005</b>	Date/time/period qualifier	M	an..3	M	an..3	<b>10</b> = Shipping date/time requested
<b>2380</b>	Date/time/period	C	an..35	R	an..35	Date on which the released quantity is to be picked up from the supplier.
<b>2379</b>	Date/time/period format qualifier	C	an..3	R	an..3	<b>102</b> = YYYYMMDD <b>616</b> = YYYYWW <b>716</b> = YYYYWW-YYYYWW (Date is to be transmitted without hyphen)

Comment:

This segment is only to be sent if call-off indicator = "Delivery forecast" (SCC DE4017 = 4).

Reference to VDA recommendation:Example:

DTM+10:20101123:102'



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
	<b>SG22</b>	R	1	3	<b>NAD-SG24-SG27</b>
32	<b>NAD</b>	M	1	3	<b>NAME AND ADDRESS</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>NAD</b>						
<b>3035</b>	Party qualifier	M	an..3	M	an..3	<b>OB</b> = Scheduled by
<b>C082</b>	PARTY IDENTIFICATION	C		R		
<b>3039</b>	Party id. identification number	M	an..35	M	an..9	Customer schedule plant At Skoda: 2 digits Example: 31 = Plant Mlada Boleslav
<b>1131</b>	Code list qualifier	C	an..3	N		
<b>3055</b>	Code list responsible agency, coded	C	an..3	R	an..3	<b>92</b> = Assigned by buyer or his agent
<p><u>Comment:</u> This segment (Trigger SG 22) is always transmitted.</p> <p><u>Reference to VDA recommendation:</u></p> <p><u>Example:</u> NAD+OB+31::92'</p>						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
	<b>SG22</b>	R	1	3	<b>NAD-SG24-SG27</b>
	<b>SG24</b>	R	1	4	<b>CTA-COM</b>
33	<b>CTA</b>	M	1	4	<b>CONTACT INFORMATION</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>CTA</b>						
<b>3139</b>	Contact function, coded	C	an..3	R	an..3	<b>MD</b> = Inventory control contact
<b>C056</b>	DEPARTMENT OR EMPLOYEE DETAILS	C		R		
<b>3413</b>	Department or employee identification	C	an..17	R	an..5	Code of contact person (MRP) The code can differ from the one transferred in the despatch call-off.
<b>3412</b>	Department or employee	C	an..35	O	an..35	Name of contact person (MRP) It is only transmitted if available in master data. The name can differ from the one transferred in the despatch call-off.
<p><u>Comment:</u> This CTA segment is always transmitted.</p> <p><u>Reference to VDA recommendation:</u></p> <p><u>Example:</u> CTA+MD+310ED:LENC,ALES'</p>						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
	<b>SG22</b>	R	1	3	<b>NAD-SG24-SG27</b>
	<b>SG24</b>	R	1	4	<b>CTA-COM</b>
34	<b>COM</b>	M	1	5	<b>COMMUNICATION CONTACT</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>COM</b>						
<b>C076</b>	COMMUNICATION CONTACT	M		M		
<b>3148</b>	Communication number	M	an..512	M	an..23	Telephone number of contact person (MRP)
<b>3155</b>	Communication channel qualifier	M	an..3	M	an..3	<b>TE</b> = Telephone
<p><u>Comment:</u> The COM segment (Trigger SG 24) with details of the scheduling employee is only transmitted if an entry is found in Skoda master data.</p> <p><u>Reference to VDA recommendation:</u></p> <p><u>Example:</u> COM+00420-326-8-17547:TE'</p>						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
	<b>SG22</b>	R	1	3	<b>NAD-SG24-SG27</b>
	<b>SG27</b>	R	1	4	<b>SCC-SG28</b>
35	<b>SCC</b>	M	1	4	<b>SCHEDULING CONDITIONS</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>SCC</b> <b>4017</b>	Delivery plan status indicator, coded	M	an..3	M	an..3	<b>9</b> = User defined.
<u>Comment:</u>						
<u>Reference to VDA recommendation:</u>						
<u>Example:</u> SCC+9'						



No.	Tag	St	Rep.	Level	Name
	<b>SG6</b>	R	9999	1	<b>GIS-SG7-SG12</b>
	<b>SG12</b>	R	9999	2	<b>LIN-IMD-LOC-FTX-SG13-SG15-SG17-SG22</b>
	<b>SG22</b>	R	1	3	<b>NAD-SG24-SG27</b>
	<b>SG27</b>	R	1	4	<b>SCC-SG28</b>
	<b>SG28</b>	M	1	5	<b>QTY</b>
36	<b>QTY</b>	M	1	4	<b>QUANTITY</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>QTY</b>						
<b>C186</b>	QUANTITY DETAILS	M		M		
<b>6063</b>	Quantity qualifier	M	an..3	M	an..3	<b>183</b> = No delivery quantity on that level
<b>6060</b>	Quantity	M	n..15	M	n..10	Required quantity – always '0'
<b>Comment:</b> This QTY segment is always sent, unless there is no demand (DE4017 = 9).						
<b>Reference to VDA recommendation:</b>						
<b>Example:</b> QTY+183:0'						





No.	Tag	St	Rep.	Level	Name
37	<b>UNT</b>	M	1	0	MESSAGE TRAILER – Záhloví zprávy

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>UNT</b>						
<b>0074</b>	Number of segments in a message	M	n..6	M	n..6	Number of segments in a message
<b>0062</b>	Message reference number	M	an..14	M	n1	Message reference number – always '1'

Poznámka:

Reference na VDA doporučení:

Příklad:

UNT+36+1'



No.	Tag	St	Rep.	Level	Name
38	<b>UNZ</b>	M	1	0	<b>INTERCHANGE TRAILER – Záhloví přenosu</b>

Tag	Name	Standard		Implementation		
		St	Format	St	Format	Popis
<b>UNZ</b>						
<b>0036</b>	Interchange control count	M	n..6	M	n..6	Number of messages within a transmission At Skoda 1 message within a interchange always.
<b>0020</b>	Interchange control reference	M	an..14	M	an..14	Interchange reference number A number is allocated by sender (usually by converter). Reference number is identical with UNB DE0020.

Poznámka:

Reference na VDA doporučení:

Příklad:

UNZ+1+12345'